

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1 Product identifier****Material Name**

Poco Graphite Synthetic Graphite - EDM Grade

**Product Description**

This SDS covers the following EDM Grades: EDM-AF5, EDM-4, EDM-3, EDM-2, EDM-1, EDM-200, EDM-180, EDM-150, EDM-100, EDM-160.

Substance name:	Graphite
CAS Number:	7782-42-5
EC Number:	231-955-3
Substance Registration Number(s):	01-2119486977-12-0051

**Registration status**

If this product is subject to REACH, then Registration numbers will be found in Section 3 and further information in Section 15.

**1.2 Relevant identified uses of the substance or mixture and uses advised against****Identified uses**

EDM Machining

**Uses advised against**

None known.

**1.3 Details of the supplier of the safety data sheet**Entegris GmbH  
Hugo-Junkers-Ring 5, Gebäude 107/W, 01109 Dresden, GermanyTelephone Number: +49 (0) 351 795 97 0  
Fax Number: +49 (0) 351 795 97 499Only Representative  
Tetra Tech International, Inc.  
Fuchsstrasse 1, 67688 Rodenbach, Germany  
reach@tetrattech.comEntegris, Inc.  
129 Concord Road  
Building 2  
Billerica, MA 01821  
USATelephone Number: +1-952-556-4181  
Telephone Number: +1-800-394-4083 (toll free within North America)

E-mail: Product.stewardship@entegris.com

**1.4 Emergency telephone number**

+1-703-527-3887 (24 hours) – CHEMTREC – International

**SECTION 2: Hazards identification**
**2.1 Classification of the substance or mixture**
**Classification according to Regulation (EC) No 1272/2008 [CLP]**

None needed according to classification criteria.

**2.2 Label elements**
**Labeling according to Regulation (EC) No. 1272/2008 [CLP]**
**Hazard symbols**

None needed according to classification criteria.

**Signal word**

None needed according to classification criteria

**Hazard statements**

None needed according to classification criteria.

**Precautionary statements**
**Prevention**

None needed according to classification criteria.

**Response**

None needed according to classification criteria.

**Storage**

None needed according to classification criteria.

**Disposal**
**P501** Dispose of contents/container in accordance with local/regional/national/international regulations.

**2.3 Other hazards**

When processed by milling, grinding, sawing, burning or other similar processes the generated dust, fines, fume or mist may pose a hazard through inhalation, ingestion or by eye or skin contact. May form combustible dust concentrations in air (during handling or processing).

**SECTION 3: Composition / information on ingredients**
**3.1 SUBSTANCES**

CAS EC No Registration No	Component Name Synonyms	1272/2008 (CLP)	Percent
7782-42-5 231-955-3 01-2119486977-12-0051	Graphite	--	>99

**SECTION 4: First aid measures**
**4.1 Description of first aid measures**
**Inhalation**

If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. Get immediate medical attention.

**Skin**

Wash skin with soap and water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention, if needed. Thoroughly clean and dry contaminated clothing and shoes before reuse.

**Eyes**

Flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Then get immediate medical attention.

**Ingestion**

If swallowed, get medical attention.

**4.2 Most Important Symptoms/Effects****Acute**

No information on significant adverse effects.

**Delayed**

No information on significant adverse effects.

**4.3 Indication of Immediate Medical Attention and Special Treatment**

Treat symptomatically and supportively.

**SECTION 5: Firefighting measures****5.1 Extinguishing media****Suitable extinguishing media**

Use extinguishing agents appropriate for surrounding fire.

**Unsuitable Extinguishing Media**

None known.

**5.2 Special hazards arising from the substance or mixture**

Negligible fire hazard.

**Combustion**

oxides of carbon

**5.3 Advice for firefighters**

Negligible fire hazard.

**Fire Fighting Measures**

Move container from fire area if it can be done without risk. Cool containers with water from unmanned hose holder or monitor nozzles until well after fire is out. Use extinguishing agents appropriate for surrounding fire. Avoid inhalation of material or combustion by-products. Dike for later disposal.

**Protective Equipment and Precautions for Firefighters**

Wear full protective fire fighting gear including self contained breathing apparatus (SCBA) for protection against possible exposure.

**SECTION 6: Accidental release measures****6.1 Personal precautions, protective equipment and emergency procedures**

Wear personal protective clothing and equipment. Minimize dust generation and accumulation. Keep unnecessary people away, isolate hazard area and deny entry. Provide adequate ventilation. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Non-sparking tools should be used when working with dust. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

**6.2 Environmental precautions**

Avoid release to the environment.

**6.3 Methods and Materials for Containment and Cleaning Up**

Keep unnecessary people away, isolate hazard area and deny entry. If sweeping of a contaminated area is necessary, use a dust suppressant agent. Collect spill using a vacuum cleaner with a HEPA filter or wet and scoop up dry spills. Avoid sweeping spilled dry material. Eliminate ignition sources including sources of electrical, static or frictional sparks. Keep out of water supplies and sewers. Prevent entry into waterways, sewers, basements, or confined areas. Avoid accumulation of airborne dusts. Small spills: Move containers away from spill to a safe area. Vacuum or sweep up material and place in a designated, labeled waste container. Large spills: If emergency personnel are unavailable vacuum or carefully scoop up spilled materials and place in an appropriate container for disposal. Avoid creating dusty conditions and prevent wind dispersal.

**6.4 Reference to other sections**

Safe handling: see section 7. Personal protection equipment (PPE): see section 8. Disposal: see section 13.

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Avoid breathing dust. Wash hands thoroughly after handling. Avoid contact with eyes, skin and clothing.

### 7.2 Conditions for safe storage, including any incompatibilities

None needed according to classification criteria.

Store and handle in accordance with all current regulations and standards. Store in a well-ventilated area.

Keep container tightly closed. Keep separated from incompatible substances. Maintain graphite blocks in stable position. Any machine generated dust should be maintained in closed container. Maintain blocks as shipped, no specific handling or storage identified. Dust or powder from machining process should be kept in closed container.

### Incompatible Materials

oxidizing materials

### 7.3 Specific end use(s)

EDM Machining

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Component Exposure Limits

<b>Graphite</b>	<b>7782-42-5</b>
ACGIH:	2 mg/m <sup>3</sup> TWA (all forms except graphite fibers ) respirable particulate matter
Austria:	5 mg/m <sup>3</sup> TWA [TMW ] alveolar dust with <1% quartz, respirable fraction
	10 mg/m <sup>3</sup> STEL [KZW ] alveolar dust with <1% quartz, respirable fraction 2 X 60 min
Belgium:	2 mg/m <sup>3</sup> TWA (except fibers ) alveolar fraction
Bulgaria	5 mg/m <sup>3</sup> TWA inhalable fraction
Croatia	4 mg/m <sup>3</sup> TWA [GVI] respirable dust ; 10 mg/m <sup>3</sup> TWA [GVI] total dust
Czech Republic	2 mg/m <sup>3</sup> TWA as respirable fraction, <=5% Silica, Cristobalite, Tridymite and .gamma.-Aluminium oxide dust
Estonia	5 mg/m <sup>3</sup> TWA dust
Finland:	2 mg/m <sup>3</sup> TWA
France:	2 mg/m <sup>3</sup> TWA [VME ] alveolar fraction
Germany (DFG):	1.5 mg/m <sup>3</sup> TWA MAK respirable fraction ; 4 mg/m <sup>3</sup> TWA MAK inhalable fraction
Greece:	10 mg/m <sup>3</sup> TWA inhalable fraction ; 5 mg/m <sup>3</sup> TWA respirable fraction
Ireland:	10 mg/m <sup>3</sup> TWA total inhalable dust ; 4 mg/m <sup>3</sup> TWA respirable dust

	30 mg/m3 STEL (calculated ) total inhalable dust ; 12 mg/m3 STEL (calculated ) respirable dust
Italy:	2 mg/m3 TWA (all forms except Graphite fibers ) respirable fraction
Latvia	2 mg/m3 TWA
Lithuania	5 mg/m3 TWA [IPRD] dust
Poland	6 mg/m3 TWA [NDS] (synthetic ) inhalable fraction
Portugal:	2 mg/m3 TWA [VLE-MP ] (all forms except Graphite fibers ) respirable fraction
Romania	2 mg/m3 TWA (Quartz <=5% ) dust, respirable fraction
Slovak Republic	2 mg/m3 TWA respirable fraction, 5% or less fibrogenic component ; 10 mg/m3 TWA respirable fraction, greater than 5% fibrogenic component ; 10 mg/m3 TWA total aerosol
Spain:	2 mg/m3 TWA [VLA-ED ] (see UNE EN 481:1995 on workplace atmospheres. Definition of fractions by particle size for aerosol measurement ) dust; respirable fraction
Sweden:	5 mg/m3 TLV total dust
United Kingdom:	10 mg/m3 TWA inhalable dust ; 4 mg/m3 TWA respirable dust
	30 mg/m3 STEL (calculated ) inhalable dust ; 12 mg/m3 STEL (calculated ) respirable dust

**Component Biological Exposure Limits**

None of this product's components are on the list.

**Derived No Effect Levels (DNELs)**

No DNELs available.

**Predicted No Effect Concentrations (PNECs)**

No PNECs available.

**8.2 Exposure Controls**

**Engineering controls**

Provide local exhaust ventilation system. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). Ensure compliance with applicable exposure limits.

**Eye/face protection**

Wear safety glasses (EN 166).

**Skin Protection**

Wear appropriate chemical resistant clothing (EN ISO 6529).

**Respiratory Protection**

SCBA with full face piece should be available in case of emergency (EN 137).

**Glove Recommendations**

Wear appropriate chemical resistant gloves (EN 374).

**Environmental exposure controls**

Avoid release to the environment.

**SECTION 9: Physical and chemical properties**

**9.1 Information on basic physical and chemical properties**

<b>Appearance</b>	gray to black solid	<b>Physical State</b>	solid
<b>Odor</b>	odorless	<b>Color</b>	gray to black
<b>Odor Threshold</b>	Not available	<b>pH</b>	Not available
<b>Melting Point</b>	Not available	<b>Boiling Point</b>	Not available
<b>Boiling Point Range</b>	Not available	<b>Freezing point</b>	Not available
<b>Evaporation Rate</b>	Not available	<b>Flammability (solid, gas)</b>	Not flammable
<b>Autoignition Temperature</b>	Not available	<b>Flash Point</b>	(Not flammable )
<b>Lower Explosive Limit</b>	Not available	<b>Decomposition temperature</b>	Not available
<b>Upper Explosive Limit</b>	Not available	<b>Vapor Pressure</b>	Not available
<b>Vapor Density (air=1)</b>	Not available	<b>Specific Gravity (water=1)</b>	Not available
<b>Water Solubility</b>	(Insoluble )	<b>Partition coefficient: n-octanol/water</b>	Not available
<b>Viscosity</b>	Not available	<b>Kinematic viscosity</b>	Not available
<b>Solubility (Other)</b>	Not available	<b>Density</b>	1.4 - 2 g/cc
<b>Physical Form</b>	solid block	<b>Sublimation</b>	3650 °C
<b>Molecular Formula</b>	C	<b>Molecular Weight</b>	12.01
<b>Oxidising properties</b>	Not available	<b>Explosive properties</b>	Not available

**9.2 Other information**

No additional information available for the product.

**SECTION 10: Stability and reactivity**

**10.1 Reactivity**

No reactivity hazard is expected.

**10.2 Chemical stability**

Stable at normal temperatures and pressure.

**10.3 Possibility of hazardous reactions**

Will not polymerize.

**10.4 Conditions to avoid**

Avoid accumulation of airborne dusts. Avoid contact with incompatible materials.

**10.5 Incompatible materials**

oxidizing materials

**10.6 Hazardous decomposition products**

**Thermal decomposition products**

oxides of carbon

<b>SECTION 11: Toxicological information</b>
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**11.1 Information on toxicological effects****Component Analysis - LD50/LC50**

The components of this material have been reviewed in various sources and no selected endpoints have been identified.

**Product Toxicity Data****Acute Toxicity Estimate**

No data available.

**Irritation/Corrosivity Data**

No data available.

**Respiratory Sensitization**

No data available.

**Dermal Sensitization**

No data available.

**Germ Cell Mutagenicity**

No data available.

**Tumorigenic Data**

No data available.

**Component Carcinogenicity**

None of this product's components are listed by IARC or DFG.

**Toxicity for reproduction**

No data available.

**Specific Target Organ Toxicity - Single Exposure**

No data available.

**Specific Target Organ Toxicity - Repeated Exposure**

No data available.

**Aspiration hazard**

No data available.

**Additional Data**

No data available.

<b>SECTION 12: Ecological information</b>
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**12.1 Toxicity****Component Analysis - Aquatic Toxicity**

No LOLI ecotoxicity data are available for this product's components.

**12.2 Persistence and degradability**

No data available.

**12.3 Bioaccumulative potential**

No data available.

**12.4 Mobility in soil**

No data available.

**Biodegradation**

No data available.

**12.5 Results of PBT and vPvB assessment**

No data available.

**12.6 Other adverse effects**

No data available.

**Other Ecological Information**

No data available.

**SECTION 13: Disposal considerations**

**13.1 Waste treatment methods**

Waste disposal according to directive 2008/98/EC, covering waste and dangerous waste.  
 Waste codes/waste designations according to LoW. EWC-code: 16 03 04.  
 Since emptied containers retain material residue, follow safe handling/label warnings even after container is emptied.  
 Release to the environment or sewage system is prohibited.  
 Dispose of contents/container in accordance with local/regional/national/international regulations.

**SECTION 14: Transport information**

		ADR	RID	ICAO	IATA	ADN	IMDG
14.1	UN Number	Not regulated	Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.2	UN Proper Shipping Name	--	--	--	--	--	--
14.3	Transport Hazard Class(es)	--	--	--	--	--	--
14.4	Packing Group	--	--	--	--	--	--
14.5	Environmental Hazards	--	--	--	--	--	--
14.6	Special Precautions For User	--	--	--	--	--	--
14.7	Transport in Bulk According to Annex II of MARPOL and the IBC Code	--	--	--	--	--	--
14.8	Further information	--	--	--	--	--	--

**International Bulk Chemical Code**

This material does not contain any chemicals required by the IBC Code to be identified as dangerous chemicals in bulk.

**SECTION 15: Regulatory information**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

**EU - REACH (1907/2006) - Annex XIV List of Substances Subject to Authorization**

No components of this material are listed.

**EU - REACH (1907/2006) - Article 59(1) Candidate List of Substances Subject to Authorization**

No components of this material are listed.

**EU - REACH (1907/2006) - Annex XVII Restrictions of Certain Dangerous Substances, Mixtures and Articles**

No components of this material are listed.

**EU - Substances Depleting the Ozone layer (1005/2009)**

No components of this material are listed.

**EU - Persistent Organic Pollutants (850/2004)**



No components of this material are listed.

**EU - Export and Import Restrictions (689/2008) - Chemicals and Articles Subject to Export Ban**

No components of this material are listed.

**EU - Seveso III Directive (2012/18/EU) - Qualifying Quantities of Dangerous Substances**

No components of this material are listed.

**EU - Plant Protection Products (1107/2009/EC)**

No components of this material are listed.

**EU - Biocides (528/2012/EU)**

No components of this material are listed.

**EU - Water Framework Directive (2000/60/EC)**

No components of this material are listed.

**EU - Limitation of Emissions of Volatile Organic Compounds Due to the Use of Organic Solvents in Certain Activities and Installations (1999/13/EC)**

No components of this material are listed.

**EU - Detergent Regulation (648/2004/EC)**

No components of this material are listed.

**Germany Regulations**

**Germany Water Classification - Product**

non-hazardous to water (nwg)

**Germany Water Classification - Component**

**Graphite (7782-42-5)**

ID Number 801 , not considered hazardous to water

**Denmark Regulations**

No components of this material are listed.

**Component Analysis - Inventory**

**Graphite (7782-42-5)**

US	CA	EU	AU	PH	JP - ENC S	JP - ISH L	KR KECI - Anne x 1	KR KECI - Anne x 2	KR - REAC H CCA	CN	NZ	M X	T W	VN (Draft )
Yes	DS L	EI N	Yes	Yes	No	No	Yes	No	No	Yes	Yes	Yes	Yes	Yes

**15.2 Chemical Safety Assessment**

A Chemical Safety Assessment for this substance is available upon request.

**SECTION 16: Other information**

**16.1 Indication of changes**

20/2/2018 - Update to Section(s) 1, 15. 11/1/2017 : Section 3 update: Replaced CAS #7440-44-0 with CAS #7782-42-5.

**Preparation Date**

06/03/2016

**Revision date**

20/2/2018

**16.2 Key / Legend**

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU - Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CA/MA/MN/NJ/PA - California/Massachusetts/Minnesota/New Jersey/Pennsylvania\*; CAS - Chemical Abstracts Service; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CFR - Code of Federal Regulations (US); CLP - Classification, Labelling, and Packaging; CN - China; CPR - Controlled

Products Regulations; DFG - Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSD - Dangerous Substance Directive; DSL - Domestic Substances List; EC - European Commission; EEC - European Economic Community; EIN - European Inventory of (Existing Commercial Chemical Substances); EINECS - European Inventory of Existing Commercial Chemical Substances; ENCS - Japan Existing and New Chemical Substance Inventory; EPA - Environmental Protection Agency; EU - European Union; F - Fahrenheit; F - Background (for Venezuela Biological Exposure Indices); IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IDL - Ingredient Disclosure List; IDLH - Immediately Dangerous to Life and Health; IMDG - International Maritime Dangerous Goods; ISHL - Japan Industrial Safety and Health Law; IUCLID - International Uniform Chemical Information Database; JP - Japan; Kow - Octanol/water partition coefficient; KR KECI Annex 1 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL); KR KECI Annex 2 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL) , KR - Korea; LD50/LC50 - Lethal Dose/ Lethal Concentration; LEL - Lower Explosive Limit; LLV - Level Limit Value; LOLI - List Of Lists™ - ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; MX - Mexico; Ne - Non-specific; NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade Secret Registry; Nq - Non-quantitative; NSL - Non-Domestic Substance List (Canada); NTP - National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PEL - Permissible Exposure Limit; PH - Philippines; RCRA - Resource Conservation and Recovery Act; REACH - Registration, Evaluation, Authorisation, and restriction of Chemicals; RID - European Rail Transport; SARA - Superfund Amendments and Reauthorization Act; Sc - Semi-quantitative; STEL - Short-term Exposure Limit; TCCA - Korea Toxic Chemicals Control Act; TDG - Transportation of Dangerous Goods; TLV - Threshold Limit Value; TSCA - Toxic Substances Control Act; TW - Taiwan; TWA - Time Weighted Average; UEL - Upper Explosive Limit; UN/NA - United Nations /North American; US - United States; VLE - Exposure Limit Value (Mexico); VN (Draft) - Vietnam (Draft); WHMIS - Workplace Hazardous Materials Information System (Canada)

### 16.3 Key literature references and sources for data

Available upon request.

### 16.4 Methods Used for Classification of Mixture According to Regulation (EC) No 1272/2008

Available upon request.

### 16.5 Relevant H- and EUH-phrases (Number and full text) and Notes

None needed according to classification criteria

### 16.6 Training advice

Read the Safety Data Sheet before handling product.

### 16.7 Further Information

#### Disclaimer:

The information in this (Material) Safety Data Sheet ("(M)SDS") is believed to be current and accurate as of the time of shipment of the product by Entegris. Entegris makes no warranties, express or implied, with respect to such information, including, without limitation, the implied warranties of merchantability and fitness for a particular purpose. Entegris assumes no liability for any loss or injury which may result from the use of the information contained in this (M)SDS. The chemical, physical and toxicological properties of the Entegris product described in this (M)SDS have not been thoroughly investigated. Users are responsible for exercising due care in using the Entegris product, and for conducting their own investigation to determine whether the product is fit for their particular purpose and suitable for their method of use or application. It is the user's responsibility to ensure that its activities comply with all applicable laws and regulations. Entegris is a registered trademark of Entegris Inc. or an affiliated company. © 2015 Entegris Inc. or affiliated company. All rights reserved.